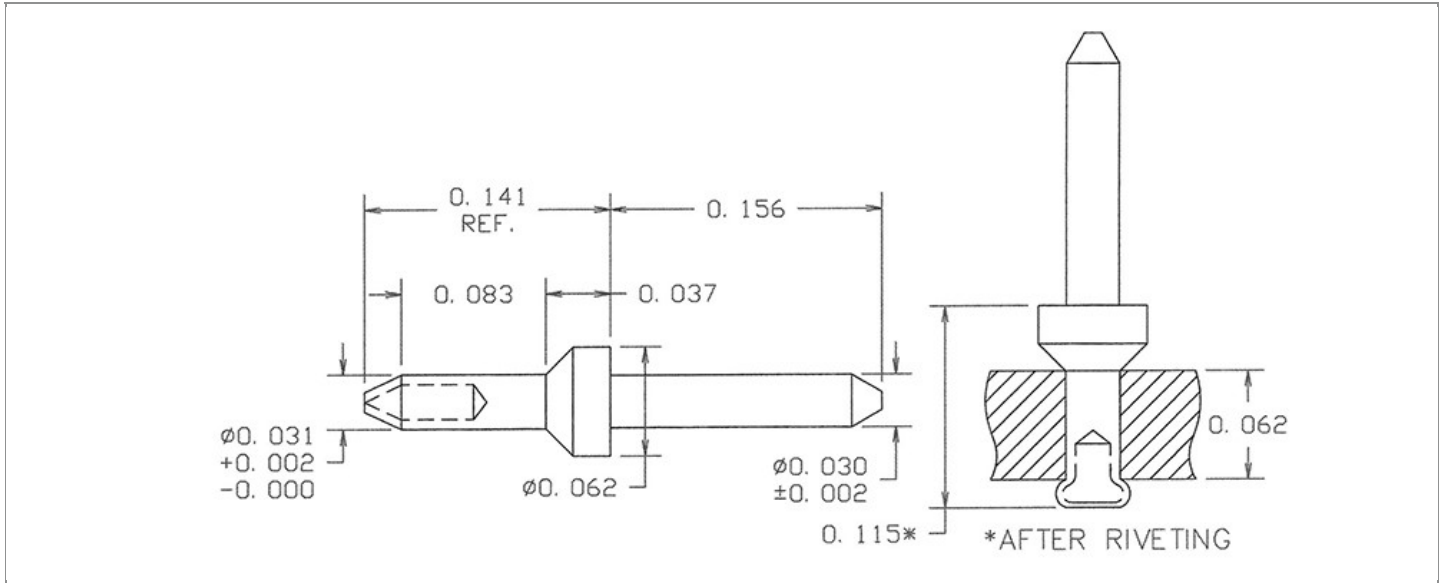


DRAWING NUMBER:	09-7115-2-XX
PRODUCT GROUP:	TERMINALS
SUB-GROUP:	COMMERCIAL NON-INSULATED TERMINALS
DESCRIPTION:	NON-INSULATED PC PIN TERMINAL



BOARD / PANEL MOUNTING METHOD	MOUNTING HOLE SIZE	DRILL SIZE	FEED THRU COMBINATION
RIVET MOUNT	0.035" ± 0.002	#65	N/A

PART NO. STRUCTURE:

Sep-15 - 2 - XX
 PART SERIES DIMENSION FINISH

MATERIAL OPTIONS:

Sep-15-2-XX

COMPONENT	MATERIAL	MATERIAL AND SPECIFICATION
TERMINAL	BRASS	BRASS PER ASTM B453, ALLOY C35300, 1/2 HARD

DIMENSION OPTIONS:

Sep-15-2-XX

DIMENSION	A	D	PIN DIAMETER	OVERALL LENGTH	SHANK LENGTH (L)	BOARD/PANEL THICKNESS
2	N/A	N/A	0.030" ± 0.002	0.297" REF.	0.083"	1/16"

FINISH - PLATING OPTIONS:

Sep-15-2-**XX**

FINISH CODE	COMPONENT	FINISH	FINISH AND SPECIFICATION
1	TERMINAL	SILVER	0.000300"MIN. SILVER PER ASTM B700, TYPE 2, GRADE D WITH A NON-CHROMATE PRESERVATIVE TREATMENT
3	TERMINAL	GOLD	0.000010"MIN. GOLD PER ASTM B488, TYPE II, CODE C OVER 0.000050"MIN. NICKEL PER SAE-AMS-QQ-N-290
35	TERMINAL	GOLD	0.000050"MIN. GOLD PER ASTM B488, TYPE II, CODE C OVER 0.000050"MIN. NICKEL PER SAE-AMS-QQ-N-290
4	TERMINAL	ELECTRO-TIN	0.000300"MIN. ELECTRO-TIN PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418
44	TERMINAL	BRIGHT ELECTRO-TIN	0.000300"MIN. BRIGHT ELECTRO-TIN PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418
5	TERMINAL	ELECTRO-SOLDER	0.000300"MIN. ELECTRO-SOLDER PER SAE-AMS-P-81728 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418
88	TERMINAL	BRIGHT TIN-LEAD	0.000300"MIN. BRIGHT TIN-LEAD (Sn93%-Pb7%) PER ASTM B545 OVER 0.000100"MIN. COPPER PER SAE-AMS-2418

TOLERANCES:*

DECIMAL	FRACTIONAL	ANGULAR	DRAWING ORIGATION DATE	LAST MODIFICATION DATE
± 0.005	± 1/64	± 5 °	9/28/2000	3/1/2017

*All dimensions are in inches.

RoHS COMPLIANCE:

09-7115-2-XX

PART NUMBER	RoHS COMPLIANT
09-7115-2-01	YES
09-7115-2-03	YES
09-7115-2-035	YES
09-7115-2-04	YES
09-7115-2-044	YES
09-7115-2-05	NO
09-7115-2-088	NO

TOOLING:

INSTALLATION TOOL: ARBOR PRESS	INSTALLATION TOOL: ANVIL (ARBOR PRESS OPERATED)	INSTALLATION TOOL: PRESS-FIT / ROLL SWAGE / RIVET PUNCH (ARBOR PRESS OPERATED)	INSTALLATION TOOL: FLARE SWAGE PUNCH (ARBOR PRESS OPERATED)
TM1	TA62-30-20	TP200-0	N/A

NOTES:

DATASHEET NOTES
N/A

Continued on next page...

NOTES CONTINUED:

INSTRUCTION NOTES

SEE GENERAL RIVETING INSTALLATION INSTRUCTION ON CONCORD ELECTRONICS' WEBSITE WWW.CONCORD-ELECTRONICS.COM.
